

Work Order ID 133623

133623

Page 1

June-12-15 7:50:13 AM

Item ID: D6020-160 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Crosstube Material
 Start Date: 6/12/15 Start Qty: 23.00 ***23*** Cust Item ID:
 Required Date: 10/02/15 Req'd Qty: 23.00 ***23*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D6020	pas A ✓

110	PURCHASING	0.00							
110									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: <u>28800</u>								
	Manufacture as per dwg D6020								

CY 15/06/12 21

120	Receive & Inspect for Damage & Mat'l Certs	0.00							
120									
Packaging	Memo	0.00							
Packaging	Ensure material certification is attached								

Fx SP 16-01-05

130	QC6- Inspect dimensions to drawing	0.00							
130									
QC	Memo	0.00							
Quality Control	Ensure Material certification comply to Dwg								

⑦ 16-01-11 PD

Work Order ID 133623

133623

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June-12-15 7:50:13 AM

Item ID: D6020-160 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Crosstube Material
Start Date: 6/12/15 Start Qty: 23.00 *23* Cust Item ID:
Required Date: 10/02/15 Req'd Qty: 23.00 *23* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>HALL</u>	0.00							
190									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

JW 16-01-11

MLS JAN 11 2016

MLS JAN 11 2016

Picklist Print

June-12-15 7:50:13 AM

Page 1

Work Order ID: 133623

133623

Parent Item: D6020-160

D6020-160

Parent Item Name: Crosstube Material

Start Date: 6/12/15

Required Date: 10/02/15

Start Qty: 23.00

Required Qty: 23.00

Comments: IPP REV:A 13.03.06 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D6020-160P

Purchased

No

Each

0.0000

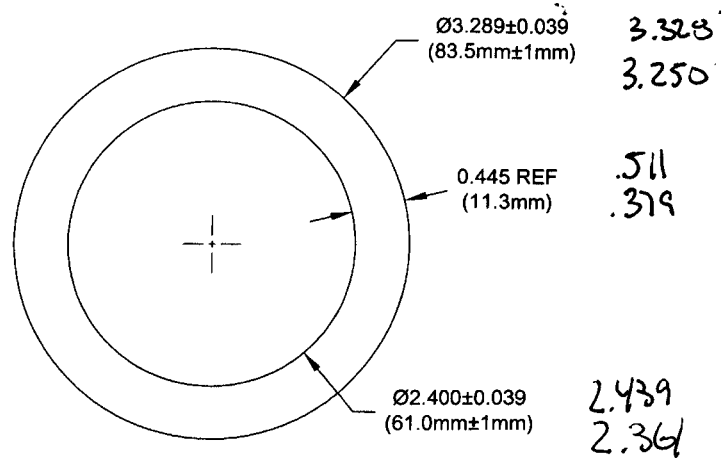
23

D6020-160P

Crosstube Material

7x 801 6-01-05

SPECIFICATION CONTROL DRAWING



NOTES

- 1) D6020-XXX CROSSTUBE
 LENGTH

WHERE XXX IS LENGTH IN INCHES
 EG. 160" LONG TUBE: D6020-160

- 2) MATERIAL: 17-4PH SEAMLESS STAINLESS STEEL TUBE PER ASTM A564
 $\varnothing 3.289$ O.D. x $\varnothing 2.400$ I.D.

HEAT TREAT TO H1025 CONDITION (HRC 34-42):
 MIN. ULTIMATE TENSILE STRENGTH = 155 ksi
 MIN. YIELD TENSILE STRENGTH = 145 ksi

- 3) TOLERANCES ARE AS FOLLOWS:
 ECCENTRICITY: 15% (+/-0.066" WALL)
 LENGTH: XXX +0.188"/-0.000"
 STRAIGHTNESS: 0.012" DEVIATION / 12" LENGTH

- 4) ALL DIMENSIONS ARE IN INCHES
 5) TUBE MUST BE PICKLED OR ELECTROPOLISHED TO BE SMOOTH AND FREE FROM SCALE.
 6) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.

10133623

RELEASED
 2013-08-14

REV.	NEW ISSUE	CP	13.04.24
DESIGN		BY	DATE
DRAWN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D6020	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CROSSTUBE MATERIAL	NTS
DATE	13.04.24	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28800**

Purchase Order Date 6/12/15

PO Print Date 6/17/15

Page Number 1 of 2

Order From :

VU-THI01

TUBE HOLLOW INTERNATIONAL
39 ENTERPRISE DRIVE SUITE 2

WINDHAM, MAINE 04062
UNITED STATES

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 207-892-8899

Ship To Contact

Ship To Phone

Ship Via: Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

EXW - (Ex Works)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D6020-160P	Crosstube Material	9/24/15 Yes 9/24/15		21.00 Each	\$3,490.50	\$73,300.50
MATERIAL: 17-4PH SEAMLESS STAINLESS STEEL TUBE PER ASTM A564, HEAT TREAT TO H1025 CONDITION (HRc 34-42), MIN. ULTIMATE TENSILE STRENGTH = 155 ksi, MIN. YIELD TENSILE STRENGTH = 145 ksi TOLERANCES ARE AS FOLLOWS: ECCENTRICITY: 15% (+/-0.066" WALL) LENGTH: XXX +0.188"/-0.000" STRAIGHTNESS: 0.012" DEVIATION / 12" LENGTH B133623							

Back order
de 14

Recu 7x

SP16-01-05

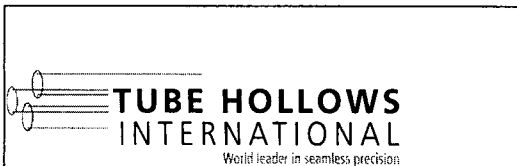
Line Total:

\$73,300.50

PO Instructions: PROPOSAL NO: 15150

Note:

6/17/15



PACKING LIST

Packlist ID: 01576
Date: 12/23/2015
Page: 1

39 ENTERPRISE DRIVE
SUITE 2
WINDHAM, ME 04062
PHONE: 207-892-8899 FAX: 207-892-8863

Sold To Address

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY K6A 1K7
CANADA

Ship To Address

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY K6A 1K7
CANADA

			CUSTOMER PO		PAYMENT TERMS		F.O.B.	
			28800		Net 30		WINDHAM	
SALES REP ID			SHIPPING METHOD		SHIP DATE		OUR ORDER NUMBER	
EVAN			JOURNEY FREIGHT		12/23/2015		DAR150141	
QUANTITY								
ORD	SHP	BCK	CUSTOMER PART ID	DESCRIPTION				

21.00 7.00 14.00 CROSSTUBE

160" CROSSTUBE
Drawing: D6020-160P
Rev No:
Unit of Measure: EA

7 PIECES OF THI MACHINED 17-4 PH MATERIAL
MACHINED PER DRAWING D6020 REV. A.

S/N 1, 4, 5, 6, 7, 12, 13.

RE: WO# 150623/01

THANK YOU FOR THIS ORDER.

TOLERANCES ARE AS FOLLOWS:
ECCENTRICITY: 15% (+/-0.066" WALL).
LENGTH: XXX +0.188"/0.000".
STRAIGHTNESS: 0.012" DEVIATION / 12" LENGTH.

Rev No:

8216-0105

RECEIVED BY: _____

INVOICE



39 Enterprise Drive # 2, Windham, ME 04062
Phone: 207-892-8899 Fax: 207-892-8863

Invoice ID: 01460
Date: 12/23/2015
Order No: DAR150141
Page No: 1
F.O.B: WINDHAM

Sold To

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY K6A 1K7
CANADA

Ship To

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY K6A 1K7
CANADA

			CUSTOMER PO		PAYMENT TERMS			FREIGHT TERMS		
			28800		Net 30			Freight: Collect		
SALES REP ID			SHIPPING METHOD			SHIP DATE			INVOICE DUE DATE	
EVAN			JOURNEY FREIGHT			12/23/15			1/22/16	
QUANTITY						T	UNIT		EXTENDED	
ORD	SH	BCK	PART	DESCRIPTION		X	PRICE		PRICE	

21	7	14	CROSSTUBE			\$3,490.50	\$24,433.50
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160" CROSSTUBE
Packlist #: 01576
P.O. Line#: 1.00

7 PIECES OF THI MACHINED 17-4 PH
MATERIAL MACHINED PER DRAWING D6020
REV. A.

S/N 1, 4, 5, 6, 7, 12, 13.

RE: WO# 150623/01

THANK YOU FOR THIS ORDER.

8816-01-05

SUB TOTAL: \$24,433.50

TOTAL AMOUNT DUE: \$24,433.50

Please Remit To: Tube Hollows International
39 Enterprise Drive # 2
Windham, ME 04062

We hereby certify that these goods were produced in compliance with all applicable requirements of Sections 6, 7 and 12 of the Fair Labor Standards Act, as amended, and of regulations and orders of the United States Department of Labor issued under Section 14 thereof.

NOTE: NO CLAIMS
ALLOWED UNLESS
MADE WITHIN 10 DAYS

Original Invoice



STATEMENT OF CONFORMANCE

Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury, ON K6A 1K7

Part #: D6020-160P
Material: 17-4 PH
Report Serial #: See Table below
Heat #: See Table below
Drawing #: D6020 Rev. A
P.O #: PO28800 L/I 1
THI WO#: 150623/01
Qty: 7

SP/6-01-05

Material Cert Report Serial Number:	Heat #:	Serial Number:
DNK-0066998-G22190-81203	G22190	1, 4, 5, 6, 7
DNK-0066998-G22260-81249	G22260	12, 13

The above-mentioned parts have been inspected and conform to customer contract, purchase order, drawing, and other required specifications. All exceptions are noted below. Inspection data and all certifications are kept on file and available for review upon customer request.

Comments: This is a partial shipment of this PO

Inspected / Certified By:

Christine Plummer

Christine Plummer, Quality Dept. December 23, 2015



**LABORATORY
ACCREDITATION
BUREAU**
ACCREDITED ISO/IEC 17025

Certificate # L2370 Testing



**UNIVERSAL
STAINLESS**

Dunkirk Specialty Steel, LLC.

830 Brigham Road | Dunkirk, NY 14048

(716) 366-1000

Material Certification



Accredited

Radcap
Materials Testing Laboratory
Heat Treating

MILL ORDER: 0066998
PART NUMBER: 72313.BO
P.O. NUMBER: 354505
SERIAL NUMBER: DNK-0066998-G22190-81203

Certificate of Conformance - Part 1 of 2

Part 1 - PAGE NUMBER: 1 of 1

P.O. DATE: 9/8/2015

PRINTED: 11/23/15 08:41

S A. M. CASTLE & CO.
O T 1420 KENSINGTON ROAD
L O SUITE 220
D OAK BROOK, IL 60523

S A.M. CASTLE & CO.
H T 299 CANAL ROAD
I O
P FAIRLESS HILLS, PA 19030

Material Description: STAINLESS STEEL ROUND BAR 17-4 EAF+AOD SOLUTION TREATED & AGED COND H1025 ROUGH TURNED ASTM A564-13 (type 300 condition H1025)

Size: 3.5000 IN DIA X 160.0000 CUT-TO-LENGTH

Heat Number G22190	TOP	Wt	C 0.031 CR 15.27 CO 0.05 TA <0.01 O AG	MN 0.72 W <0.05 CU 3.23 AL <0.01 MG BI	SI 0.34 V 0.08 SN 0.012 TI <0.01 CA N 0.026	S 0.001 NI 4.17 PB FE SE H	P 0.025 MO 0.22 CB 0.25 B 0.001 ZR CQ
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HARDNESS: 373 HBW

HARDNESS1 35.61 HRC

TENSILE: DIR. T/S KSI 0.24 Y/S KSI %EL %R/A
LONG. 172.3 167.6 12.68 55.11

MACRO ETCH TEST: ACCEPTABLE

THIS MATERIAL WAS SOLUTION TREATED AT A TEMPERATURE OF 1900 °F/1 HR/AC + 1025 °F/4 HRS/AC

/S/Amy Giordano

/S/Miles Voigt

Date: 11/23/15

Prepared by: Amy Giordano

Miles Voigt, Lab Supervisor

Melted and manufactured in compliance with DFARS 252.225-7009 ALT 1. Melted and chemistry tested by USAP in Bridgeville, PA., USA. Material Manufactured in USA. Certification IAW DIN 50 049/EN 10204 3.1. Material complies with EU directive 2002/95/EC (RoHS). The test results shown are certified to be a correct statement of records that were derived from testing samples of the material. Results meet applicable specifications. No welding was performed on the material supplied on this order. Material is free from mercury contamination. Material is of NAFTA origin. This material was produced under the Dunkirk Specialty Steel Quality Management System documented in QP Manual, Rev. 10 dated 3/11/2015, conforming to NCA-3800. Material testing was performed as applicable in accordance with ASTM A370, A604, E8, E10, E18, E23, E45, E112, E139, E381, E572, E1019, STP-CHEM-GDS, E1444, & AMS 2315. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal Law, Title 18, Chapter 47. Test results are maintained in company records. This certification shall not be produced, except in full, without written approval of Dunkirk Specialty Steel. Material is free from Radioactive Contamination. Safety Data Sheets (SDS) are available at www.univstainless.com. If applicable: Decarb test - furnace atmosphere is Argon; Corrosion Test (ASTM A262 Practice A) - Etchant used -10% Oxalic Acid; Microstructure @ magnification 250 - 500X. Stress Rupture, Bending Test (ASTM 384), and Microcleanliness tests performed by Westmoreland Testing Laboratory or Element Materials Technology. Impact Testing and Corrosion Test (ASTM A262 Practice E) performed by the NSL Testing Laboratory, Westmoreland Testing Lab or Element Materials Technology. Unless otherwise stated, Percentage Elongation is measured in 4D. Speed of Testing: 0.005 in/in/min.; 0.05 in/in/min.

Material Certification

MILL ORDER: 0066998
PART NUMBER: 72313.BO
P.O. NUMBER: 354505
SERIAL NUMBER: DNK-0066998-G22260-81249

Certificate of Conformance - Part 1 of 2

Part 1 - PAGE NUMBER: 1 of 1

P.O. DATE: 9/8/2015

PRINTED: 11/24/15 09:39

S A. M. CASTLE & CO.
O T 1420 KENSINGTON ROAD
L O SUITE 220
D OAK BROOK, IL 60523

S A.M. CASTLE & CO.
H T 299 CANAL ROAD
I O
P FAIRLESS HILLS, PA 19030

Material Description: STAINLESS STEEL ROUND BAR 17-4 EAF+AOD SOLUTION TREATED & AGED COND H1025 ROUGH TURNED ASTM

A564-13 (Type 630 condition H1025)

Size: 3.5000 DIAM X 160.0000 CUT-TO-LENGTH

Test Number	TOP	W%	C	0.029	MN	0.72	SI	0.25	S	0.002	P	0.023
G22260			CR	15.38	W	<0.05	V	0.07	NI	4.24	MO	0.23
			CO	0.05	CU	3.24	SN	0.013	PB		CB	0.23
			TA	<0.01	AL	<0.01	TI	<0.01	FE		B	0.001
			O		MG		CA		SE		ZR	
			AG		BI		N	0.040	H		CQ	

HARDNESS: 344 HBW

HARDNESS: 37 HRC

TENSILE: DIR. T/S-KSI 0.2%Y/S KSI %EL %R/A
LONG. 167.1 162.4 14.69 58.0

MACRO ETCH TEST: ACCEPTABLE

THIS MATERIAL WAS SOLUTION TREATED AT A TEMPERATURE OF 1900 °F/1 HR/AC + 1025 °F/4 HRS/AC

/S/Amy Giordano

/S/Miles Voigt

Date: 11/24/15

Prepared by: Amy Giordano

Miles Voigt, Lab Supervisor

Melted and manufactured in compliance with DFARS 252.225-7009 ALT 1. Melted and chemistry tested by USAP in Bridgeville, PA., USA. Material Manufactured in USA. Certification LAW DIN 50 049/EN 10204 3.1. Material complies with EU directive 2002/95/EC (RoHS). The test results shown are certified to be a correct statement of records that were derived from testing samples of the material. Results meet applicable specifications. No welding was performed on the material supplied on this order. Material is free from mercury contamination. Material is of NAFTA origin. This material was produced under the Dunkirk Specialty Steel Quality Management System documented in QP Manual, Rev. 10 dated 3/11/2015, conforming to NCA-3800. Material testing was performed as applicable in accordance with ASTM A370, A604, E8, E10, E18, E23, E45, E112, E139, E381, E572, E1019, STP-CHEM-GDS, E1444, & AMS 2315. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal Law, Title 18, Chapter 47. Test results are maintained in company records. This certification shall not be produced, except in full, without written approval of Dunkirk Specialty Steel. Material is free from Radioactive Contamination. Safety Data Sheets (SDS) are available at www.univstainless.com. If applicable: Decarb test - furnace atmosphere is Argon; Corrosion Test (ASTM A262 Practice A) - Etchant used -10% Oxalic Acid; Microstructure @ magnification 250 - 500X. Stress Rupture, Bending Test (ASTM 384), and Microcleanliness tests performed by Westmoreland Testing Laboratory or Element Materials Technology. Impact Testing and Corrosion Test (ASTM A262 Practice E) performed by the NSL Testing Laboratory, Westmoreland Testing Lab or Element Materials Technology. Unless otherwise stated, Percentage Elongation is measured in 4D. Speed of Testing: 0.005 in/in/min.; 0.05 in/in/min.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D6020-160
DATE: 16-01-11

PO / BATCH NO.: P028800/133623

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 7
QUANTITY INSPECTED: 7
QUANTITY REJECTED: 0

THICKNESS ORDERED: N/A
THICKNESS RECEIVED: N/A
SHEET SIZE ORDERED: N/A
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	G22190 / G22260
CORRECT MATERIAL IDENTIFICATION	(Y) N	D6020-160
CORRECT M# ON THE MATERIAL	(Y) N	B133623
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>PD</u>		SIGNED OFF BY: _____	
DATE: <u>16-01-11</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

INSTRUCTIONS FOR INSPECTING BAR, TUBING, ROUND, & SHEET STOCK

- 1- VERIFY STOCK TO DART PURCHASE ORDER
- 2- MEASURE ALL DIMENSIONS FOR EACH PURCHASED STOCK
 - a. WIDTH, THICKNESS, DIAMETER, WALL THICKNESS & LENGTH
- 3- VERIFY CONDITION OF MATERIAL i.e. DAMAGED, CORRODED, etc.
- 4- VERIFY THAT SUPPLIER HAS A NUMBER (HEAT #) ON ITS RECEIVING REPORT TO LINK TO MATERIAL CERTS
- 5- VERIFY MATERIAL CERTS ARE CORECT TO THE DART PO INSTRUCTIONS
- 6- REMOVE / CUT A PIECE OF MATERIAL FOR SAMPLE HARDNESS TESTING

INSTRUCTIONS FOR INSPECTING SKIDTUBE & STEP EXTRUSION

- 1- VERIFY TO DART SUPPLIED DRAWING
- 2- SAMPLE INSPECT MATERIAL IN BUNDLE TO ENSURE MATERIAL CAN BE RECEIVED INTO DART
- 3- USING PORTABLE HARDNESS TESTER VERIFY HARDNESS OF THE MATERIAL TO THE DRAWING
- 4- VERIFY THAT MATERIAL CERTS MATCH TO WHATS CALLED UP ON THE DART DRAWING

AFTER MATERIAL PASSES INSPECTION

- 5- HAVE DART EMPLOYEES START STOCKING MATERIAL BUT REQUEST MIN **20pcs** FOR FULL INSPECTION
- 6- INSPECT ALL DIMS AS PER DRAWING REQUIRMENTS

INSTRUCTIONS FOR INSPECTING CROSS TUBE MATERIAL

- 1- VERIFY MATERIAL CERTS MATCH THE REQUIRMENTS ON THE DART DRAWINGS
- 2- INSPECT MIN. HALF THE BATCH OF EXTRUSION RECEIVED INTO DART
- 3- INSPECT MATERIAL AS PER THE EXTRUSION REPORT
 - a. WALL THICKNESS USING ULTRA-SONIC IN 4 LOCATIONS
 - b. OUTSIDE DIAMETETER HIGHEST/LOWEST BOTH ENDS
 - c. INSIDE DIAMETER HIGHEST/LOWEST BOTH ENDS
 - d. STRAIGHTNESS @ CENTER OVER 12" SPAN
 - e. WALL THICKNESS USING TUBE MICROMETER HIGHEST/LOWEST BOTH ENDS
- 4- IDENTFY EACH TUBE IN SEQUENCE OF INSPECTING (TUBE 1, TUBE2.....) AND W/O# AND PO#
- 5- RECORD ALL FINDINGS ON EXTRUSION REPORT

IF ANY QUESTIONS PLEASE SEE QC CORR DINATOR BEFORE GOING FURTHER